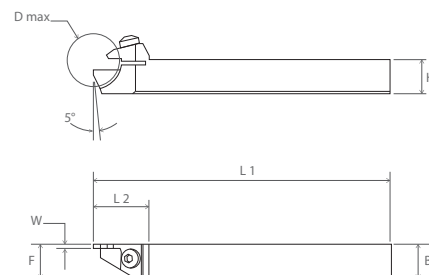


***PORTAUTENSILI
e INSERTI
DA TAGLIO***



PORTAUTENSILE_ (2 MM)

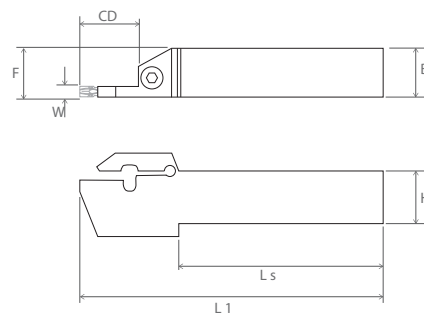
SENZA REFRIGERAZIONE INTERNA



	Codice	Dim sede	W	H	B	CD	F	D max	L ₁	L ₂
DESTRO	KGTTD1010-2-20	2	2.00	10.00	10.00	10	10.00	20	100	21
	KGTTD1212-2-20	2	2.00	12.00	12.00	10	12.00	20	100	21
	KGTTD1616-2-26	2	2.00	16.00	15.80	13	16.00	26	125	24
	KGTTD2020-2-26	2	2.00	20.00	19.80	13	20.00	26	125	24
SINISTRO	KGTTTS1010-2-20	2	2.00	10.00	10.00	10	10.00	20	100	21
	KGTTTS1212-2-20	2	2.00	12.00	12.00	10	12.00	20	100	21
	KGTTTS1616-2-26	2	2.00	16.00	15.80	13	16.00	26	125	24
	KGTTTS2020-2-26	2	2.00	20.00	19.80	13	20.00	26	125	24

PORTAUTENSILE_ (3 MM)

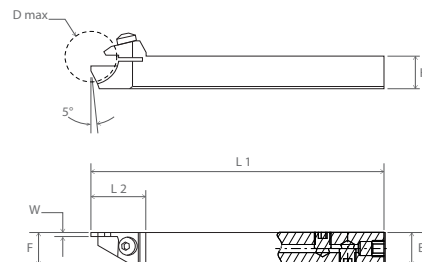
SENZA REFRIGERAZIONE INTERNA



	Codice	Dim sede	W	H	B	CD	F	D max	L ₁	L _s
DESTRO	KGTTD1616-3-17	3	3.00	16.00	16.00	17	16.00	34	125	85
	KGTTD1616-3-22	3	3.00	16.00	16.00	22	16.00	44	125	85
	KGTTD2020-3-22	3	3.00	20.00	20.00	22	20.00	44	125	85
	KGTTD2525-3-22	3	3.00	25.00	25.00	22	25.00	44	150	110
SINISTRO	KGTTTS1616-3-17	3	3.00	16.00	16.00	17	16.00	34	125	85
	KGTTTS1616-3-22	3	3.00	16.00	16.00	22	16.00	44	125	85
	KGTTTS2020-3-22	3	3.00	20.00	20.00	22	20.00	44	125	85
	KGTTTS2525-3-22	3	3.00	25.00	25.00	22	25.00	44	150	110

PORTAUTENSILE_JET LINE 3_12 MM

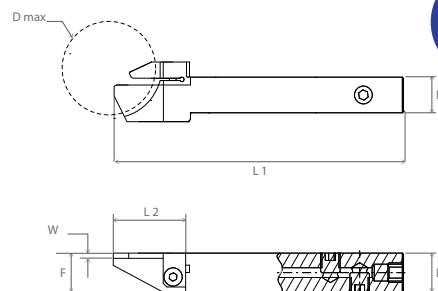
CON REFRIGERAZIONE INTERNA



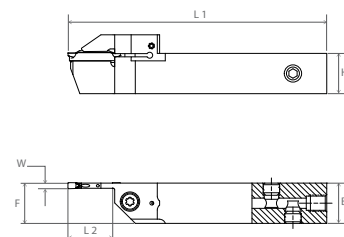
	Codice	Dim sede	W	H	B	CD	F	D max.	L ₁	L ₂	IK
DESTRO	KGTTD1212-2-20-JET3	2	2.00	12.00	12.00	10	12	20	100	27	M8x1
SINISTRO	KGTTT1212-2-20-JET3	2	2.00	12.00	12.00	10	12	20	100	27	M8x1

PORTAUTENSILE_JET LINE 3_13 MM

CON REFRIGERAZIONE INTERNA



	Codice	Dim sede	W	H	B	CD	F	D max.	L ₁	L ₂	IK
DESTRO	KGTTD1616-3-17-JET3	3	3.00	16.00	16.00	17	15	34	125	41	M8x1
SINISTRO	KGTTT1616-3-17-JET3	3	3.00	16.00	16.00	17	15	34	125	41	M8x1

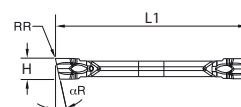


	Codice	Dim sede	W	H	B	CD	F	D max.	L ₁	L ₂	IK
DESTRO	KGTTT2020-3-22-JET3	3	3.00	20.00	20.00	22	20	44	125	22	M8x1
SINISTRO	KGTTT2020-3-22-JET3	3	3.00	20.00	20.00	22	20	44	125	22	M8x1

INSERTI



	Codice	Grado UNI	Grado INOX	H	L1
2 mm	KGTTN2.0	AP25	AP25X	2.00	19.21
3 mm	KGTTN3.0	AP25	AP25X	3.00	25.40



	Codice	Grado UNI	Grado INOX	RR	αR	H	L1
2 mm	KGTTNR2.012	-	AP25X	0.08	12°	2.00	19.30
3 mm	KGTTNR3.012	-	AP25X	0.17	12°	3.00	25.40

PARAMETRI DI RIFERIMENTO

materiale	VC (m/min)	2 mm	3 mm
acciaio a taglio libero	80 - 150	0.02 - 0.10	0.10 - 0.20
acciaio <600N/mm ²	70 - 120	0.02 - 0.08	0.10 - 0.20
acciaio <800 N/mm ²	60 - 100	0.02 - 0.069	0.10 - 0.18
acciaio >800 N/mm ²	40 - 80	0.02 - 0.05	0.08 - 0.15
acciaio inossidabile	60 - 100	0.02 - 0.10	0.08 - 0.20
alluminio	150 - 300	0.02 - 0.15	-
titanio	30 - 60	0.02 - 0.08	-
rame, ottone, bronzo	100 - 300	0.02 - 0.10	0.08 - 0.20